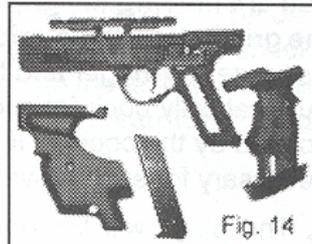


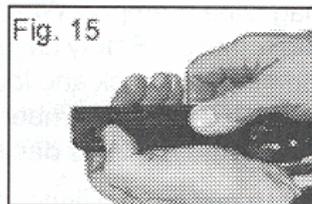
in the chamber to make sure! Should a jam occur, clear it as follows: 1. point the muzzle in a safe direction, engage the safety and remove the magazine; 2. Pull back the bolt and lock it to the rear by engaging the Bolt Hold Back Lever and 3. remove the jammed cartridge or case by shaking the pistol or picking it out with your fingers.

## DISASSEMBLY OR FIELD STRIPPING INSTRUCTIONS

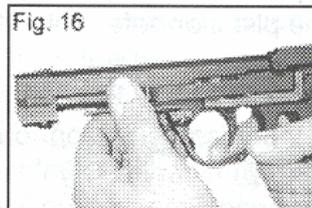
1. Unload the pistol. (See the Unloading Instructions). **CAUTION:** Simply removing the magazine, does NOT unload the chamber. If a cartridge is still in the chamber, the pistol can FIRE even with the magazine removed. Keep the barrel of the gun pointed away from you during any field stripping operations.



2. With the pistol completely unloaded, remove the grip by unscrewing the grip screws on both sides of the grip. With the grip screws completely removed, the grip can be removed from the frame. (See Fig: 14)

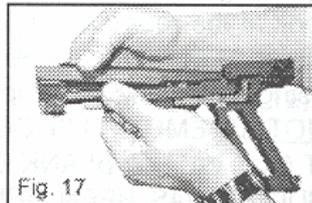


3. Remove the lower barrel shroud by depressing the lower barrel shroud detent and sliding the shroud down and forward and away from the frame. (See Fig: 15)

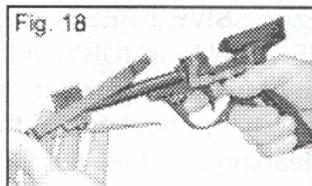


4. Slide the bolt to the rearward position and hold it in the rearward position. (See Fig: 16)

5. Remove the upper barrel shroud by unscrewing shroud screws and then by pushing the shroud to the rear of the pistol and pushing the rear of the shroud in a downward movement. The front of the shroud should move up and then you should be able to remove the shroud in an upward and outward motion. (See Fig: 17)



6. Allow the bolt to move to its forward position and then move the forward end of the bolt down so that it clears the front barrel block. Be careful the bolt is under spring tension and once it clears the barrel block can fly away from the gun with considerable force. (See Fig: 18)



7. Disassembly to this point is sufficient for normal maintenance of this pistol and any further disassembly should only be done by a qualified gunsmith.

8. DO NOT disassemble the pistol any further or attempt to modify the internal workings of this pistol. It is made of precision built components, assembled & tested to rigid specifications. Erroneous re-assembly, modification or alteration is extremely hazardous and dangerous and will void the repair warranty of European American Armory Corporation.